

5/10

W/O SPLIT

DART AEROSPACE LTD	Work Order:	22556B
Description: Cam Lock Shaft	Part Number:	D3393-3
Dwg: D3393 Rev. A page 3	Qty:	48 69
Page 1 of 1		

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	HA	05.02.23	118
2	MC	Turn as per Folio FA509 and Dwg D3393 Material: AISI 303 SS Rod Ø0.375 (M303R0.375) Identify for D3393-3	Batch: M1656	05.02.23	70
3	QC2	Inspect parts as they come off the CNC machine	HA	05.03.01	70
4	MV	Machine D3393-3 as per Folio FA509 and Dwg D3393 Identify as D3393-3	SD	05.03.02	70
5	QC2	Inspect parts as they come off the CNC machine	HA	05.03.08	70
6	QC8	Second check	HA	05.03.08	70 69
7	MV	Deburr	SD	05.03.14	69
8	QC5	Inspect work to Step 7	2	05.03.14	69
9	ST	Identify and Stock	SD	05.03.14	69
10	AC	Cost / part 71	SHC	05.03.17	69
11	DC	Close W/O 1.68 Inspect Level 21	HA	05.03.18	69
Rev	Date	Change	Revised By	Approved	
A	05.02.18	New issue	KJ/JLM	HA	

RELEASED  
05.02.18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Signature: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_





# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Feb 23, 2005  
03:34 pm

Work Order No : 0022556  
Project Name : D3393-3  
Project For : WK510  
Work Order Type : Main  
Main WO Number :  
House Part Number : D3393-3  
Description : Cam Lock Shaft  
Manufactured : Yes  
Amount Req'd : 118  
Amount Done : 0  
Start Date : 02-23-05  
Est Finish Date : 03-04-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

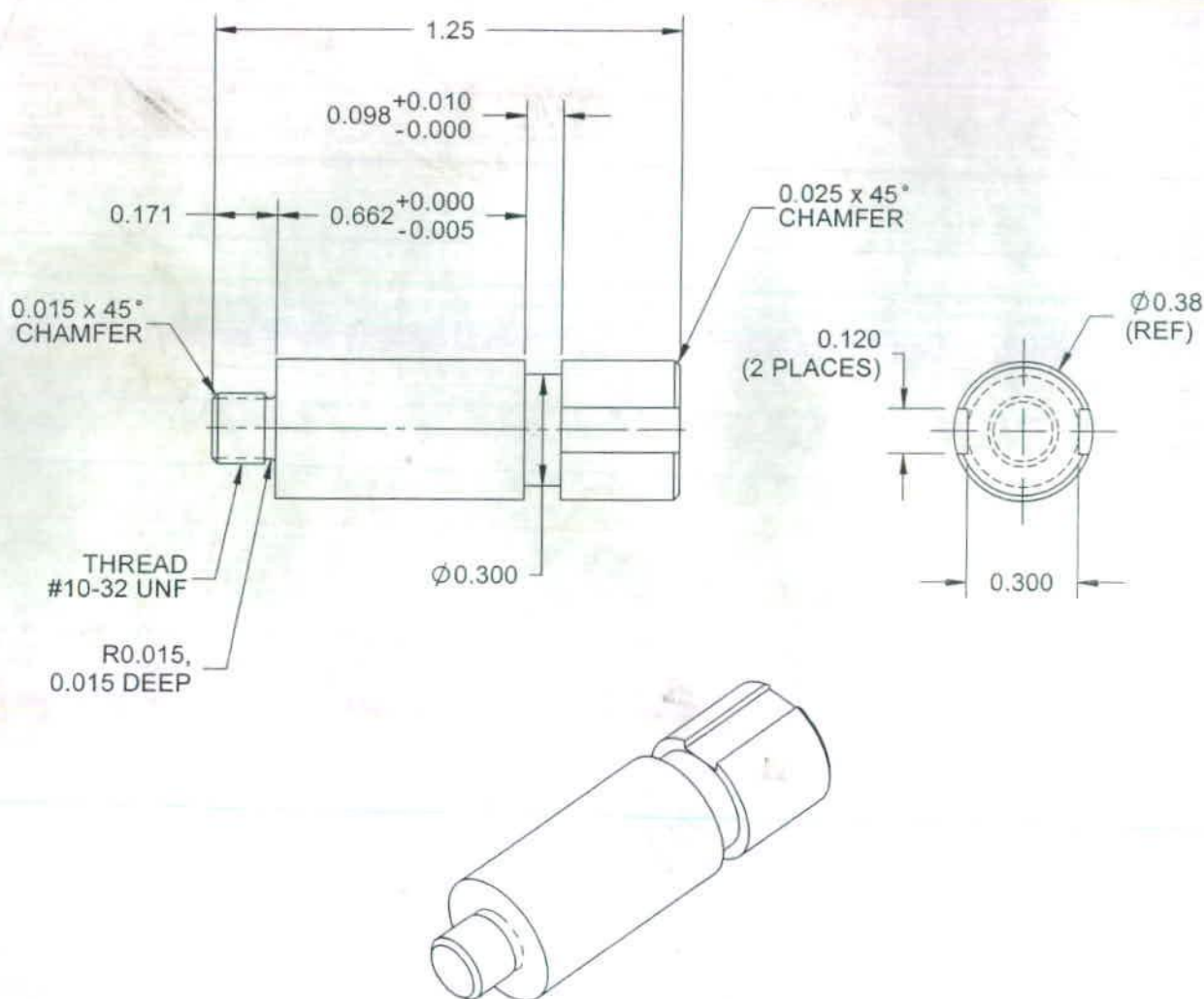
Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
  
Order Entry No :  
OE Value : 0.00  
  
Est Margin : 0.000%  
Actual Margin : 0.000%  
  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

DESIGN 13	DRAWN BY 13	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3393	REV. A SHEET 3 OF 3
DATE 05.02.09		TITLE BATTERY LOCK	SCALE 2:1

**PRELIMINARY ISSUE**



### D3393-3 CAM LOCK SHAFT

#### NOTES:

- 1) MATERIAL: AISI 303 S.S. (REF. DART SPEC. M303R0.375)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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PRELIMINARY 12/20/01





